



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-051
Job Sheet 201489



Part No: D4728-051

Job Qty: 6 pcs

Part Name: Cabin Lights #1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 10/25/19

Description:

Note: DWG REV D SHEET 9 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	6 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	6 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S225877



Part: D4728-051

Job No: 201489

Serial No/Batch: S225877

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/24/19

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	6 pcs	10/25/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
					NOV 11 2019
140 Packaging 3-1 - Stock - B4B	6 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	MF009
				Packaging 3 - 6 - B4B	74
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					NOV 15 2019

Part Op 110 - Purchasing - Issue P/O to Eagle : _____ Manufacture as per dwg Ship to Eagle: qty of (1) D4638-

Descriptions: 1 Certificate of conformity required

120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC6- All purchased or subcontracted products

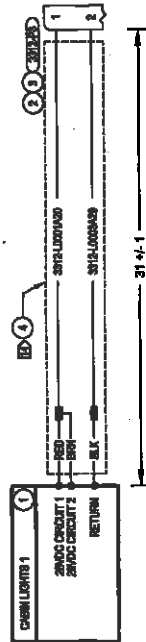
140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4638-1	Cabin Light	6 pcs (1 ea)	110-Purchasing	5128154
D4728-051P	Cabin Lights #1	6 pcs (1 ea)	110-Purchasing	5128154
5725872				
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4638-1	6	22	0
	D4728-051P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 10/4/19 12:53 PM Dart.Lavoie.Chantal

LIST OF MATERIALS				SUPPLIER
QTY PER	ITEM	PART NUMBER	DESCRIPTION	
1	1	D4728-1	CABIN LIGHTS	DART
1	2	1-480305-0	CONNECTOR	TYCOO ELECTRONICS
AIR (3)	3	60818-1	CONTACTS	TYCOO ELECTRONICS
AIR (31)	4	XPF-1/4	EXPANDABLE SLEEVING	EDMO



D4728-051 CABIN LIGHT #1 ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-8 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-30-X IS NOT INTENDED TO BE USED IN SOLDIER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M22759/41-30-X TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- IDENTIFY ALL WIRE TERMINALS WITH A DOT (•) BEFORE A CONNECTOR CONTACT IS FOLDED INTO THE CONTACT. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS. EQUIVALENT PARTS ARE ACCEPTABLE TO USE.
- ALL WIRE TERMINALS MUST BE IDENTIFIED WITH A DOT (•) BEFORE A CONNECTOR CONTACT IS FOLDED INTO THE CONTACT. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS. EQUIVALENT PARTS ARE ACCEPTABLE TO USE.
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RELEASED
14 JUL 2014 -01-22
MWP

DESIGN	REV. D	DART AEROSPACE LTD
DRAWN	10/1	HARRISBURG, ONTARIO, CANADA
CHECKED	10/1	DRAWING NO.
MFG. APPR.	10/1	D4728
DE APPR.	10/1	TITLE
DATE	14.01.09	UTILITY INTERIOR WIRING HARNESS NTS
		SCALE
		REV. D
		SHEET 9 OF 16
		SCALE
		NTS
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		NOT FOR REUSE FOR ANY OTHER PURPOSES



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044703



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044703

PO Date: 10/7/19

Due Date: 10/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OCT 07 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201488	D4728-047P			Advisory Light, Fwd : AS PER DWG D4728 REV. D	Firmed	-	10/28/19	4 pcs	0 pcs	4 pcs	\$97.03/pcs	\$388.12
2	201489	D4728-051P			Cabin Lights #1 : AS PER DWG D4728 REV. D	Firmed	-	10/28/19	6 pcs	0 pcs	6 pcs	\$127.50/pcs	\$765.00
Grand Total:													\$1,153.12

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/7/19 10:02 AM Dart.Lavoie.Chantal

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

October 17, 2019

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#19-003548

Shipment Date: October 17, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613) 632-5200

Ship Via: FEDEX GROUND

Waybill: 776750907496

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	D4728-047P	FWD ADVISORY LIGHT	Shipping Area	4	Each		LT-19-010476.1

Type of sale: Outright

Sales Order Number: SO19-01557.001

Customer PO number: POHB044703

2	D4728-051P	CABIN LIGHTS #1	Shipping Area	6	Each		LT-19-010448.1
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Type of sale: Outright

Sales Order Number: SO19-01557.002

Customer PO number: POHB044703

*** End of Document ***

RECEIVED
OCT 19 2019
DART AEROSPACE LTD.

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

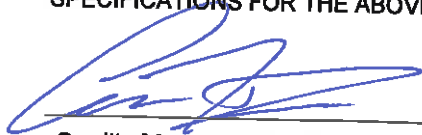
Customer: Dart Aerospace Ltd.
Customer Order #: POHB044703
Shipped To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Release Note Reference #: SO19-01557
Purchase Order #: POHB044703
Work Order / MO #: MO57308

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-051P	CABIN LIGHTS #1	LT-19-010448	N/A	N/A	6
2	D4728-047P	FWD ADVISORY LIGHT	LT-19-010476	N/A	N/A	4
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



Oct. 17, 2019

Date